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Adding whole tens (2 addends) numbers - sum 100 or less
The number of all possible questions is equal to 67

Solve.

30 + 20 = _____	0 + 10 = _____
0 + 100 = _____	10 + 10 = _____
40 + 20 = _____	70 + 0 = _____
80 + 0 = _____	30 + 40 = _____
50 + 30 = _____	20 + 70 = _____
10 + 90 = _____	0 + 90 = _____
60 + 0 = _____	20 + 0 = _____
0 + 50 = _____	10 + 20 = _____
60 + 20 = _____	50 + 10 = _____
0 + 40 = _____	60 + 10 = _____
20 + 30 = _____	10 + 50 = _____
0 + 60 = _____	80 + 10 = _____
20 + 10 = _____	50 + 50 = _____
0 + 70 = _____	30 + 10 = _____
10 + 80 = _____	60 + 40 = _____
0 + 30 = _____	60 + 30 = _____
40 + 0 = _____	90 + 0 = _____

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Adding whole tens (2 addends) numbers - sum 100 or less
The number of all possible questions is equal to 67

10 + 0 = _____	20 + 40 = _____
40 + 30 = _____	20 + 20 = _____
30 + 0 = _____	0 + 20 = _____
10 + 60 = _____	30 + 50 = _____
10 + 40 = _____	20 + 60 = _____
50 + 0 = _____	0 + 80 = _____
40 + 40 = _____	10 + 30 = _____
40 + 50 = _____	100 + 0 = _____
80 + 20 = _____	40 + 10 = _____
10 + 70 = _____	50 + 40 = _____
0 + 0 = _____	70 + 20 = _____
30 + 60 = _____	30 + 30 = _____
70 + 10 = _____	20 + 50 = _____
50 + 20 = _____	70 + 30 = _____
90 + 10 = _____	30 + 70 = _____
40 + 60 = _____	20 + 80 = _____
0 + 10 = _____	

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Adding whole tens (2 addends) numbers - sum 100 or less
The number of all possible questions is equal to 67

The answer.

30 + 20 = 50	0 + 10 = 10
0 + 100 = 100	10 + 10 = 20
40 + 20 = 60	70 + 0 = 70
80 + 0 = 80	30 + 40 = 70
50 + 30 = 80	20 + 70 = 90
10 + 90 = 100	0 + 90 = 90
60 + 0 = 60	20 + 0 = 20
0 + 50 = 50	10 + 20 = 30
60 + 20 = 80	50 + 10 = 60
0 + 40 = 40	60 + 10 = 70
20 + 30 = 50	10 + 50 = 60
0 + 60 = 60	80 + 10 = 90
20 + 10 = 30	50 + 50 = 100
0 + 70 = 70	30 + 10 = 40
10 + 80 = 90	60 + 40 = 100

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The number of all possible questions is equal to 67

0 + 30 = 30	60 + 30 = 90
40 + 0 = 40	90 + 0 = 90
10 + 0 = 10	20 + 40 = 60
40 + 30 = 70	20 + 20 = 40
30 + 0 = 30	0 + 20 = 20
10 + 60 = 70	30 + 50 = 80
10 + 40 = 50	20 + 60 = 80
50 + 0 = 50	0 + 80 = 80
40 + 40 = 80	10 + 30 = 40
40 + 50 = 90	100 + 0 = 100
80 + 20 = 100	40 + 10 = 50
10 + 70 = 80	50 + 40 = 90
0 + 0 = 0	70 + 20 = 90
30 + 60 = 90	30 + 30 = 60
70 + 10 = 80	20 + 50 = 70
50 + 20 = 70	70 + 30 = 100
90 + 10 = 100	30 + 70 = 100
40 + 60 = 100	20 + 80 = 100
0 + 10 = 10	

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